



<b>PRODUCT NAME :</b>	GOODY GREY GREEN PRIMER (DPP 1009)
<b>DESCRIPTION :</b>	<i>Goody Grey Green Primer by Kansai is an anti-corrosion metal primer for interior and exterior ferrous metal works including iron and mild steel structures such as metal switch-boxes, gates and grilles. It is single pack and formulated from refined alkyd resin to provide easy application.</i>
<b>DESIGNED USE :</b>	<i>Widely used as a shop primer for properly clean metal work in the fabrication yard and engineering workshop during and immediately after fabrications.</i>
<b>BINDER TYPE :</b>	<i>Premium grade alkyd binder pigmented with high grade pigments.</i>
<b>PERFORMANCE :</b>	<ul style="list-style-type: none"> <li>▪ <i>Good corrosion resistance.</i></li> <li>▪ <i>Good build and opacity.</i></li> <li>▪ <i>Good gloss holdouts - will not reduce gloss of topcoats.</i></li> <li>▪ <i>Easy to use, single pack.</i></li> <li>▪ <i>Can be used on heated surfaces up to 90°C.</i></li> </ul>
<b>PHYSICAL PROPERTIES :</b>	
Coverage*	10 – 12 m <sup>2</sup> /Lt @ 30 microns
Volume Solids	40%
Dry Film Thickness	30 microns / coat
Wet Film Thickness	75 microns / coat
Flash Point	33°C
<b>FINISHING :</b>	
Colours	<i>Grey green.</i>
Finish	<i>Low sheen.</i>
Pack Size	<i>5 litres.</i>
<b>APPLICATION :</b>	
Drying Times	<i>Surface dry : 1 hour ; Recoat : 16 hours (Overnight for best results).</i>
Dilution	<i>Mineral turpentine.</i>
Cleaning Up	<i>Mineral turpentine.</i>
<b>DILUTION RATIO :</b>	
Brush or Roller	<i>Ready for use. If dilution is required, add up to 5% mineral turpentine.</i>
Conventional Spray	<i>Dilution of up to 10% mineral turpentine.</i>
Airless Spray	<i>Ready for use.</i>
<b>SPRAY EQUIPMENT GUIDE :</b>	
Conventional Spray	<i>A typical set up would be a minimum atomising pressure of 2.8kg/ cm<sup>2</sup> and fluid pressure of 0.4kg/ cm<sup>3</sup> with a nozzle size of 1.27mm.</i>
Airless Spray	<i>A typical set up would be a minimum of 155kg/ cm<sup>3</sup> with a nozzle size of 0.38 - 0.43mm and a spray tip angle of 65°.</i>
	   
	<p>Application method      10-15 min drying time      65° spraying tip      Practice proper cleaning</p>

**SURFACE PREPARATION**

*New, unpainted surfaces - Metal*  
 Using mineral turpentine, remove all grease, wax and surface contaminants. Lightly abrade surfaces and dust off.

*Repainting - Interior*

*Previously painted surfaces should be thoroughly rubbed down using suitable abrasive paper. Remove all grease, wax and surface contaminants by solvent wiping with mineral turpentine. Steel surfaces should be manually prepared by power or hand tool BS 7079 Part A1:1989 St3.*



Seal a coat with primer



Use abrasive paper



Dust off

**RECOMMENDED PAINT SYSTEM**

*New or previously painted surfaces - Metal*



**Limitations**

- Not recommended for highly corrosive or immersed environment.
- For optimum performance, new galvanized and aluminium surfaces should be cleaned and degreased, then pre-treated with an appropriate pre-treatment to ensure good adhesion.

**SAFETY & HEALTH INFORMATION**

- This product contains white spirit. Ensure adequate lighting and ventilation during application and drying. Do not use in confined spaces. Keep windows and doors open at all times.
- This product does not contain added lead or mercury.
- When applying paints, it is advisable to wear eye protection.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- Use soap and water to remove splashes from skin.
- Storage : Keep container closed and store in clean and dry conditions.
- Do not empty into drains or water courses.
- This product is not flammable. Keep out of reach of children.
- Chemical Safety Data Sheet (CSDS) is available upon request.



Keep seal tight



Secure upright



Wear proper protection



Practice proper disposal

**For further information on Product Data, please contact:**

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\* Practical coverage will vary according to the roughness and porosity of surface to be painted, the application method and condition, dry film thickness and the skill of applicator.

The information in this technical data sheet is given to the best of our knowledge based on laboratory testing and practical experience and is provided as a general advice only. No guarantee of results is implied since the conditions of use are beyond our control. It is the responsibility of the users to ensure the suitability and proper usage of the product. We reserve the right to change the data without prior notice.